

General Data

Mains voltage	380 / 400V
Mains voltage tolerance	-10 / +15%
Welding current min.	10 A
Welding current max.	400 A
Welding current / Duty cycle [10min/40°C]	400A / 40%
Welding current / Duty cycle [10min/40°C]	370A / 60%
Welding current / Duty cycle [10min/40°C]	340A / 100%
Operating voltage min.	14,5 V
Open-circuit voltage	65 V
Degree of protection	IP23
Dimension / length	747 mm
Dimension / width	300 mm
Dimension / height	497 mm
Weight	34,5 kg
Interference emission class	A
Length of mains cable	5000 mm
Maximum working voltage	43,5 V