

General Data

Mains voltage	3 x 400 V
Mains voltage tolerance	+/-15 %
Welding current min.	3 A
Welding current max.	400 A
Welding current / Duty cycle [10min/40°C]	400A / 40%
Welding current / Duty cycle [10min/40°C]	360A / 60%
Welding current / Duty cycle [10min/40°C]	320A / 100%
Operating voltage min.	10,1 V
Open-circuit voltage	96 V
Degree of protection	IP23
Dimension / length	706 mm
Dimension / width	300 mm
Dimension / height	740 mm
Weight	68,8 kg
Weight incl. packaging	72,2 kg
Interference emission class	A
Schweißprozess	Metall-Inertgas
Mains cable included	Yes
Earth connection	Dinse
Length of mains cable	5000 mm
Maximum working voltage	48,7 V